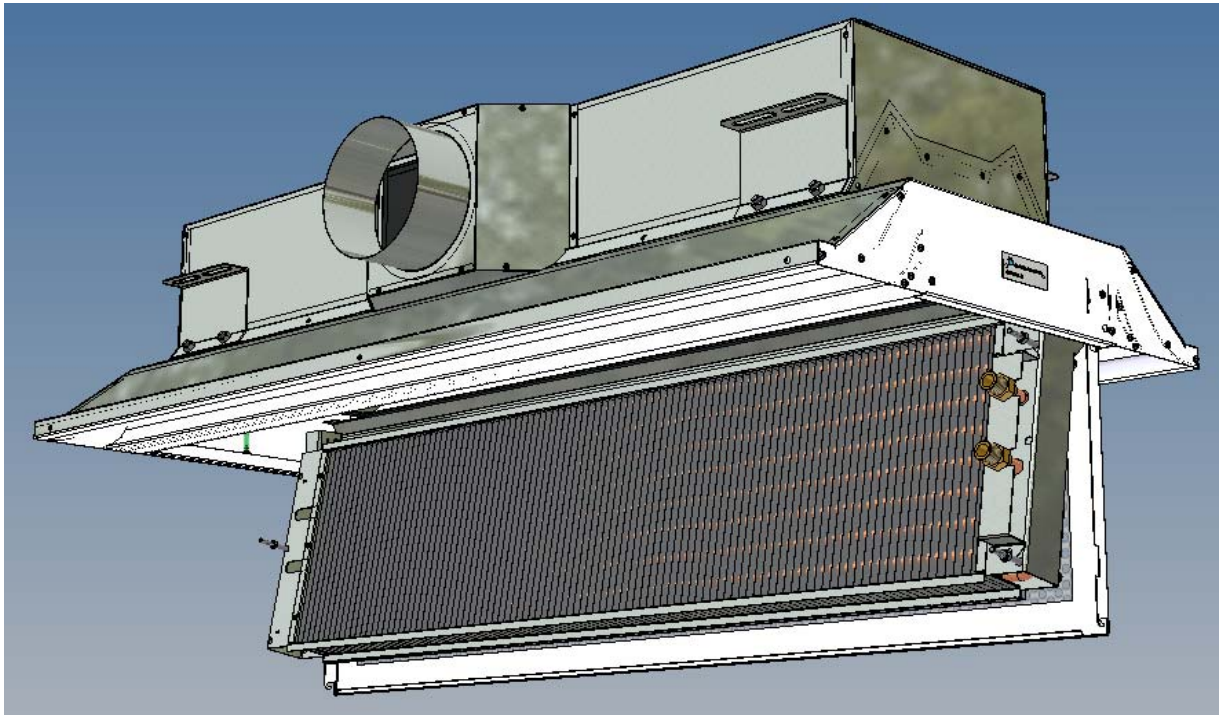


# INSTALLATION & MAINTENANCE INSTRUCTIONS

## ACTIVE CHILLED BEAM

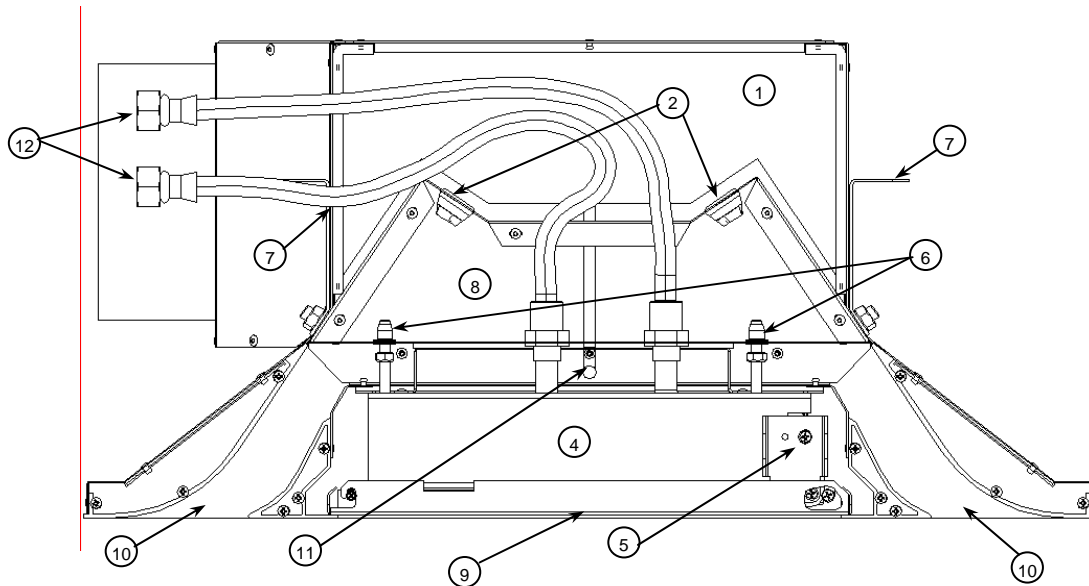


# ACB40-H

2-Way Discharge  
Swing-Down Coil for  
Healthcare Applications

## DESCRIPTION

Active Chilled Beam ACB40-H 2-way discharge 2-Pipe Chilled Beam Units with 'Swing-Down' coil for healthcare applications are designed for 'Lay-In' installation in the ceiling with an exposed supply/return air fascia designed to discharge air across the ceiling from the two supply air outlets with return air through the centre of the unit.



- |                          |   |
|--------------------------|---|
| 1. Primary air plenum    | 7. 'Stand-Up' Mounting Brackets   |
| 2. Primary air nozzles   | 8. Entrainment Chamber  |
| 3. Primary Air Spigot    | 9. Return air grille (perforated metal panel) with Lint Screen (if specified) |
| 4. Heat Exchanger Coil   | 10. Supply Air Grille Element (2 elements)                                    |
| 5. Coil Pivot Frame      | 11. Primary air commissioning sampling tube                                   |
| 6. Coil Retaining Screws | 12. Flexible Water Hoses ( <b>By Contractor</b> )                             |

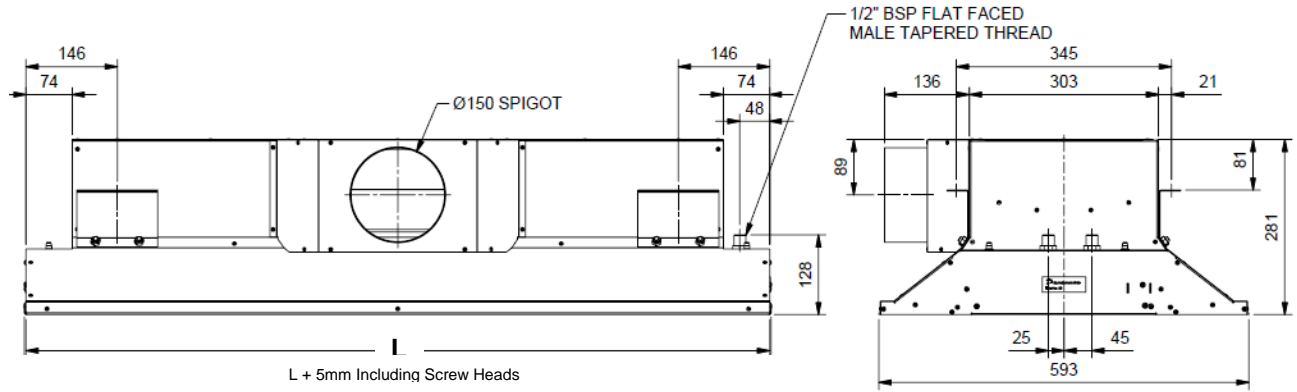
## UNIT CONSTRUCTION

As illustrated above, each ACB40-H.1020.282 Active Chilled Beam induction unit is comprised of:

- Primary Air plenum (1), fitted with two rows of primary air nozzles (2), 1 row for each supply outlet and a 150mm diameter primary air spigot connection (3).
- 4 x Mounting brackets (7) located mid-height of the unit with 2 x Ø11x50mm mounting slots per bracket.
- Twin air entrainment / mixing chambers (8) formed by the unit case (5), primary air plenum (1), secondary heat exchanger coil (4) and coil mounting frame (6).
- 2-Pipe secondary heat exchanger coil (4), constructed of 1/2" copper tube mechanically expanded into 0.145mm thick aluminium fins, complete with brass 1/2" BSP Male fitting water inlet / outlet connections,
- The heat exchanger coil (4) is attached to the coil pivot frame (6) at each end to permit swing-down access to both sides of the cooling coil. The coil is protected by a mesh lint screen above the return air grille section (if specified).
- Combined Supply/Return Grille: 2 low resistance supply air grilles (10) are arranged one on each side of the perforated centre unit return air grille (9) which incorporates the return air lint screen (if specified).
- The primary air commissioning sampling tube (11) is an internal component accessible through the swing-down return air grille panel
- The flexible hoses, of adequate installation length, are to be provided by the installer/contractor
- The serial number plate is located at the outer bottom side of the entrainment chamber

DADANCO Active Chilled Beam ACB40-H 2-Pipe units for suspended ceiling tile grid 'Lay-in' systems are manufactured to suit three different active coil lengths, and are suitable for any combination of air and water handing connections. (Specify unit configuration at time of order)

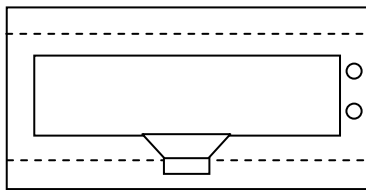
Alternative lengths in 100mm increments are possible on special design & order.



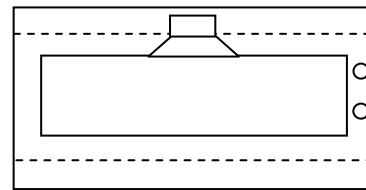
**PHYSICAL DATA**

Active Chilled Beam	Coil Finned Length <b>A</b> (mm)	Overall Case Length (mm)	Grille Face Overall Length <b>L</b> (mm)	Unit Weight (kg)	Coil Water Capacity (Litres)	Installation Type
ACB40-H-0420.282	420	444	592	17.0	1.186	Nominal 595x595mm suspended T-Bar Ceiling 'Lay-In'
ACB40-H-1020.282	1020	1044	1192	29.0	2.316	
ACB40-H-1620.282	1620	1644	1792	58.1	3.571	

**HANDING OPTIONS**

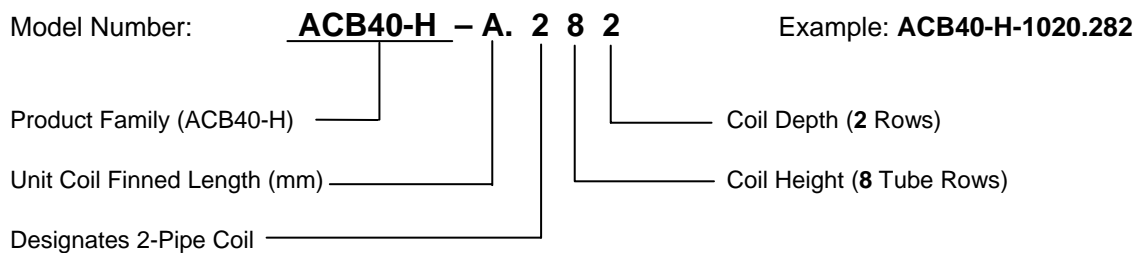


Standard Right Hand water connections as viewed looking into primary air spigot



Optional Left Hand water connections as viewed looking into primary air spigot

**UNIT NOMENCLATURE**



**STANDARD SPECIFICATION**

- ½" BSP male flat face tapered thread water connections (Vertical Water Fittings)
- 2-Pipe coil cooling circuit
- Return Air Grille – Swing-Down Perforated Metal Panel

**OPTIONS**

- ½" SAE flare or ½" plain copper stub water connections (Specify at time of order)
- Return Air Grille options - Custom perforated panel (Specify at time of order)
- Secondary coil lint screen

## INSTALLATION

### UNIT AS DELIVERED

Each unit, as delivered by Dadanco, will be complete with: -

- All primary air nozzles fitted
- 150mm primary air spigot (unless otherwise specified)
- ½" brass BSP male flat face tapered thread fittings on the coil inlet and outlet (unless otherwise specified)
- The combined integral supply/return air grille fitted
- 4 mounting brackets attached to the unit for mounting the unit to the ceiling under-slab or ceiling members
- Primary air plenum internally insulated & sealed

### INSTALLER TO PROVIDE

The installer is to provide the following:

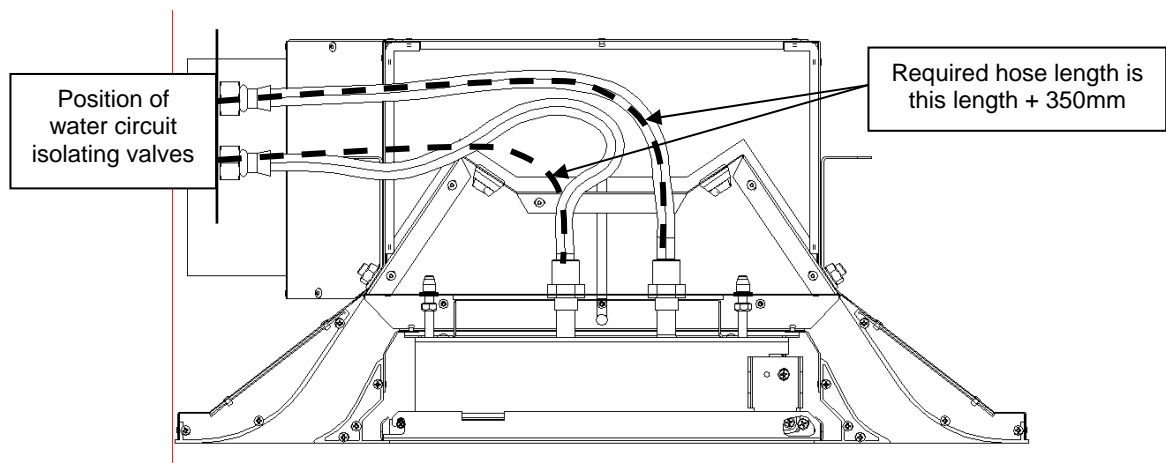
- Secondary chilled water flow and return piping, with isolation valves in both services, and flow control valves as specified.

In addition to the flow control valve, flow limiting/balancing valves may have been specified and if so, are to be installed where shown on the drawings.

Flexible water hoses (2 per unit) to connect the ACB40-H unit to the secondary water circuit

NOTE: To enable operation of the 'Swing-Down' coil for cleaning access, the unit must be connected using lengths of flexible hose, between the coil connections and the first valve connection, with sufficient clearance to permit the coil to swing down and to allow the removal of the cooling coil, should this be required during maintenance.

Hose lengths are determine by the distance between the unit coil fittings and the first valve or connection point on the water circuit + 350mm of surplus length to permit the coil to swing down with an acceptable hose bending radius.



- A suspension system and threaded rods for mounting the unit to the ceiling under-slab or ceiling members
- Air volume control or balancing device
- Ceiling T-Bar frame or surround to emulate T-Bar if unit is to be installed in rigid plasterboard ceiling

### INSTALLING THE UNIT

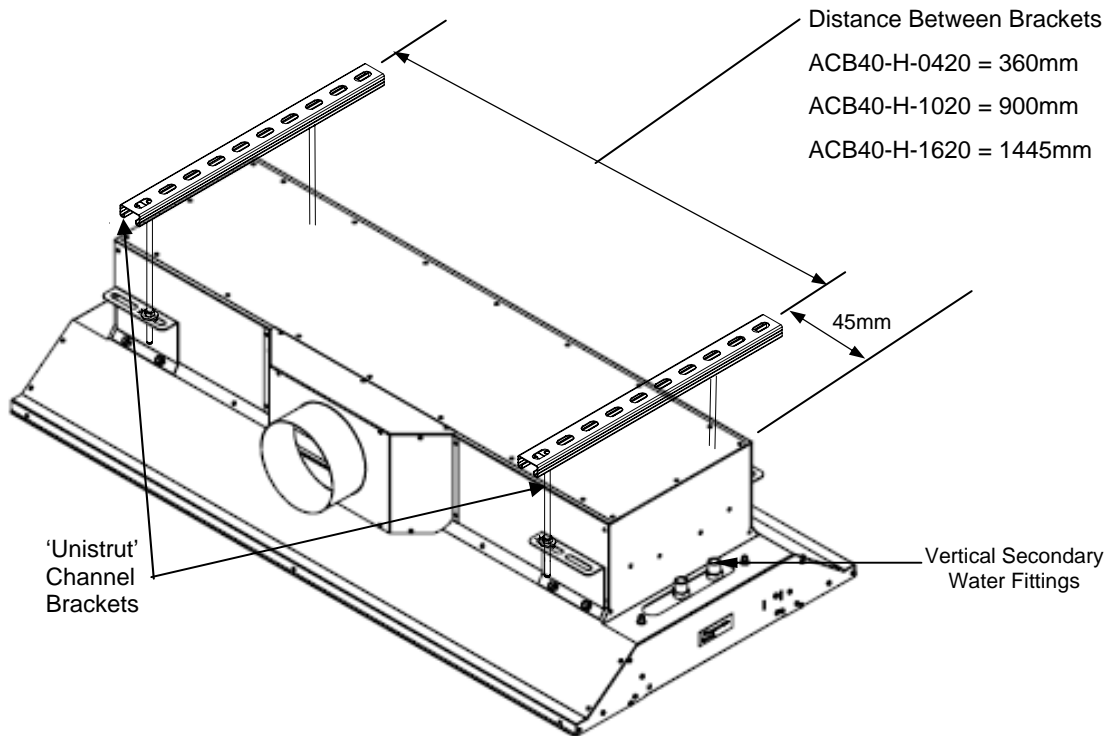
To prepare the Active Chilled Beam ACB40-H for mounting and connection, carry out the following procedures: -

#### INSTALL UNIT CABINET AND GRILLE

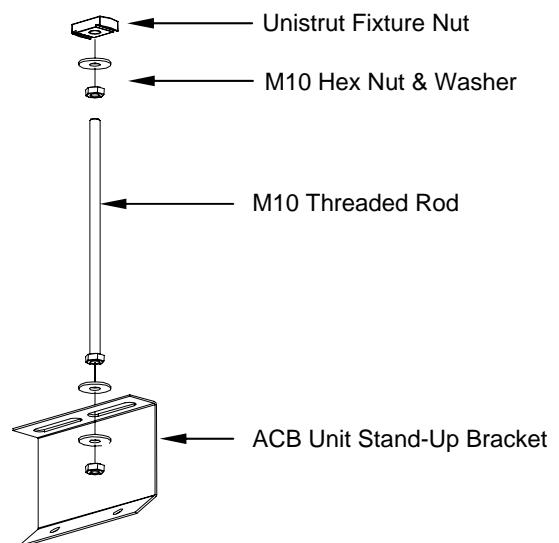
1. Determine the orientation of the air and water connections in relation to the site plan.
2. Determine the position of the unit in the ceiling grid.
3. Check the unit space to ensure adequate clearance for piping and duct connections.
4. Check that the available ceiling space for the installation of the unit is free of other services and structural members.

- Determine the position of the first under-slab 'Unistrut' 500mm channel bracket length in the slab above or a ceiling structural member.

The first 'Unistrut' channel bracket should be positioned approximately 120mm from the end of the unit (45mm from the edge of the primary air plenum) and centred in relation to the width of the unit and its opening in the ceiling grid. Drill and secure the 'Unistrut' channel bracket to the slab above or ceiling member with M8 or M10 bolts.



- Install the second 'Unistrut' channel bracket length at a position parallel to and at the correct distance from the first channel bracket along the length of the unit, according to the length of the unit as shown in the illustration above. Drill and secure with M8 or M10 bolts.
- Determine required length of M10 threaded rod between the 'Unistrut' channel brackets and unit stand-up brackets (7). Rod length should be approximately the distance from the suspended T-Bar ceiling tile frame lip to the underside of the slab above, or ceiling members, less 140mm. This provides sufficient threaded rod length to permit the unit to be raised and lowered without removing the hanging rods.
- Install 1 M10 flat washer, hex nut and 'Unistrut' fixture nut to one end of each M10 threaded rod.
- Install 1 M10 hex nut and flat washer to the other end of the threaded rod and insert each rod through the slots of the ACB unit stand-up brackets
- Install M10 flat washer and hex nut to the treaded rod at the underside of the unit stand-up bracket to hold the rod loosely on the bracket. Do Not tighten nuts at this time.
- Raise the ACB40 unit case into position above the ceiling grid frame, aligned to the ceiling grid opening. Insert the 'Unistrut' Fixture Nuts at the top end of the M10 threaded rods into the slots of the 'Unistrut' channel brackets.



Turning the 'Unistrut' Fixture Nut in a clockwise direction (tightening) will rotate the fixture nut into the locked position in the Unistrut channel bracket.

12. If required, relocate the threaded rods, one at a time, to the front or rear slots of the ACB40 unit stand-up brackets, whichever best suits the alignment of the 'Unistrut' channel bracket lengths to the ceiling grid opening in relation to the unit case.
13. Tighten the M10 hex nuts at the 'Unistrut' channel bracket to secure the top end of the treaded rods.
14. Raise the position of the unit by tightening the lower hex nuts (clockwise rotation) until the bottom lip of the unit is approximately 60-70mm clear of the top of the suspended ceiling grid T-Bar frame.
15. Lower the ACB40-H unit and supply/return grille into the T-Bar frame by turning the bottom hex nuts in an anti-clockwise direction. Unit case and grille must fit completely into the T-Bar frame as if it were a ceiling tile.  
NOTE: Unit can be moved left to right in the slots of the stand-up brackets (7) and back to front along the 'Unistrut' channel bracket lengths to achieve proper alignment prior to tightening the fasteners.
16. Ensure the unit is level and properly aligned in the T-Bar frame before tightening the mounting hardware.
17. Tighten all M10 hex nuts once the unit is properly positioned and aligned to the T-Bar frame.

## WATER CONNECTIONS

As per the air conditioning system design drawings, connect the unit to the secondary chilled water loop.

- Position all isolation, control and balancing valves according to the design drawings

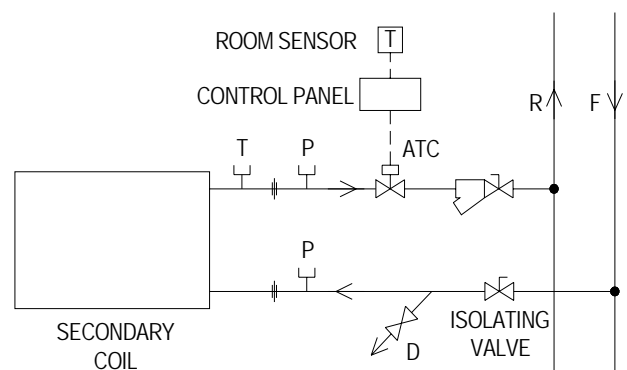
NOTE: Install all valves and make all connections as per industry approved plumbing practices.

- Connect the two fittings of the secondary coil (inlet / outlet) to the chilled water reticulation system.

NOTE: For 2-pipe systems, either fitting can be flow or return.

NOTE: It is recommended that the unit be connected with flexible hoses to permit disconnection and removal of the coil, should this be required during maintenance.

CAUTION: Ensure alignment of secondary coil water pipes is not disturbed during connection. Cracks or leaks in pipes attributed to misalignment or abuse will void the coil warranty.



EXAMPLE ONLY

- In preparing to make the secondary chilled water (SCHW) piping connections to the coil, ensure flexible hoses are used between the unit and secondary water circuit connections.
- If BSP connections are fitted, use fibre washers and the correct tools to grip the swivel nut on the hose and BSPT union on the coil and apply sufficient force to seal the joint.

Take care during this jointing process to ensure that the coil-piping alignment is maintained.

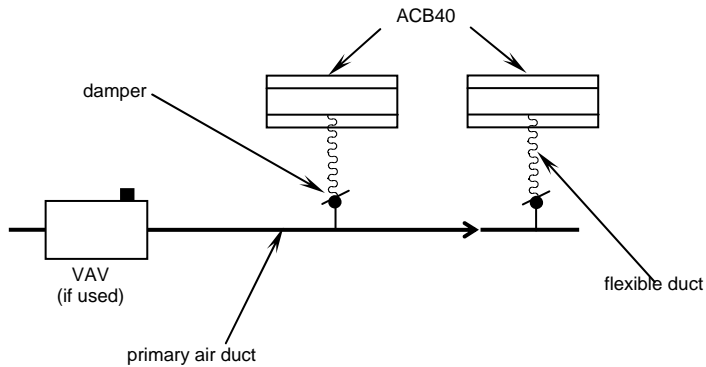
Do not apply excessive force in tightening water connection fittings. The use of excessive force will result in fracturing of the water pipes or their solder connections, which will void the coil warranty.

## PRIMARY AIR DUCT CONNECTION

- Primary air inter-connecting flexible duct should be a minimum of 1000mm straight or slightly radiused 150mm diameter flexible duct between the primary air duct trunk and the primary air spigot of the ACB40 unit.

Where rigid primary air duct is used, flexible connecting duct can be of a shorter length with a straight approach to the unit inlet from the nearest radiused bend in the rigid ductwork.

**NOTE:** Do Not install flexible duct with sharp bends or restrictions upstream of the ACB40 unit primary air spigot connection and plenum.



ACB40-H units should be connected to the primary air duct through a suitable Volume Control Damper (VCD) or other suitable means of adjusting primary air pressure during commissioning.

**NOTE:** Do Not connect primary air of ACB40-H units in series to one another. For correct primary air performance and balancing, each unit must be balanced independently.

- Insulate the primary air spigot up to the primary air duct insulation, and make a vapour tight seal with approved duct tape at the duct and plenum insulation joint.

## COMMISSIONING

### Test and Operating Water Pressures:

Maximum recommended site pressure test:	250 Bar (2500 kPa)
Maximum recommended operating pressure:	16.8 Bar (1680 kPa)

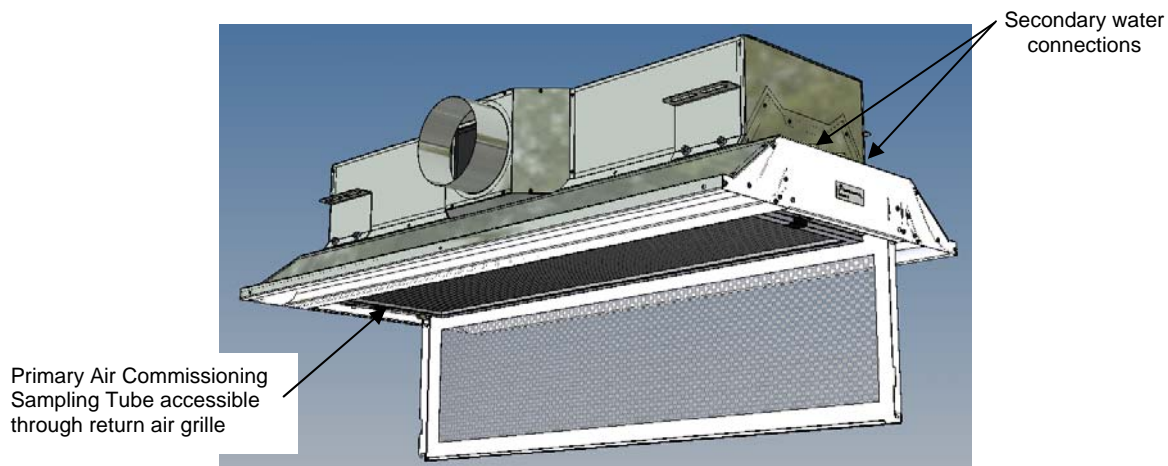
**Secondary Water Commissioning:** For secondary water flow commissioning, a suitable balancing valve should be installed in order to measure and adjust the secondary water flow to the designed/specified value. Adjust the balancing valve in order to achieve the specified water flow rate per unit, according to the unit schedule.

For 2-Pipe Heating or Cooling systems, balance the cooling water flow of the ACB40-H unit to the specified value for optimum results.

**Primary Air Commissioning:** The only way to accurately commission the primary air flow to the ACB40-H Unit is to measure the static pressure in the plenum. To achieve this, remove the sealing plug from the commissioning sampling tube and connect the pressure differential instrument (Manometer) to the commissioning sampling tube.

The commissioning sampling tube is accessible through the swing-down return air panel.

Read primary air plenum static pressure and compare this value to commissioning tables provided by Dadanco for units with specific nozzle configurations.



**NOTE:** Do not attempt to measure the static pressure back from the unit at the start of a flexible duct connection. Measure only at the provided commissioning point (sampling tube).

To obtain the designed primary air and total air flow rate, adjust the damper / volume control device as necessary to obtain the specified design primary air plenum pressure to achieve the required primary air flow.

The primary air quantity can be obtained from the pressure/air flow characteristic curve or table supplied for the unit size and primary air nozzle configuration and quantity.

Replace the rubber plug to seal the primary air sampling tube on completion.

### NOTES:

1. Do not attempt to confirm total supply air quantities using a balancing hood measurement method. The airflow from the ACB40-H unit is a low velocity, low pressure air stream that is well below the accuracy range of restriction imposing measurement hoods. Resistance imposing balancing hoods are not recommended for validating total air quantity.
2. Do not attempt to confirm the primary air flow quantity by conventional Pitot-traverse methods in the primary air ductwork near the ACB40-H unit. Low duct velocities and boundary layer measurement inaccuracies do not permit accurate measurements of duct velocities for primary air installations in smaller ducts.

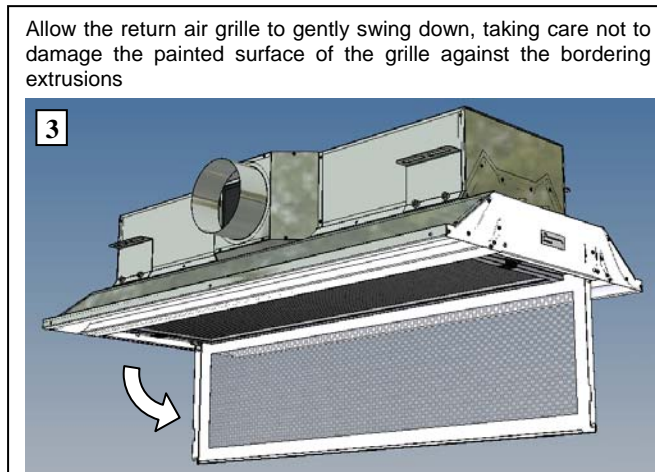
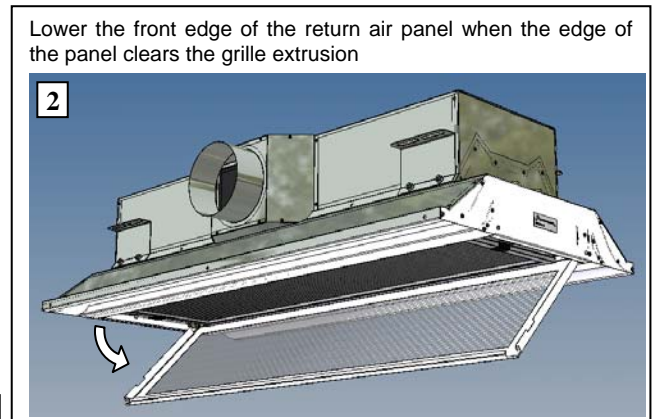
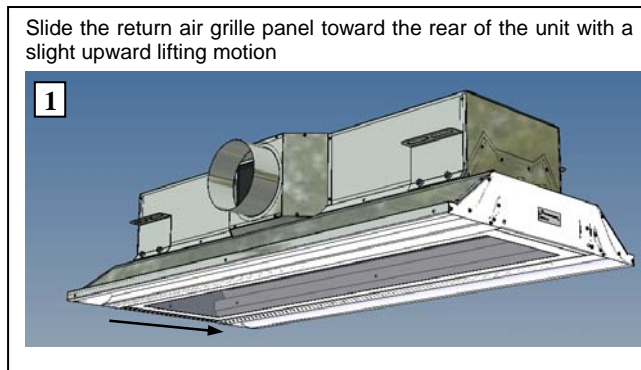
Refer to Dadanco Design Bulletin 9 for guidance on pitot traverse methods for small ducts with low air quantities.

## ACCESS & MAINTENANCE OPERATIONS

In normal operating conditions the minimum required maintenance involves the heat exchanger coil (3) and the lint screen (if fitted), and consists of:

- Quarterly visual inspection to comply with local regulations for grime, lint, bacterial growth, etc., on the heat exchanger coil (4). If found, such deposits must be removed using appropriate cleaning methods.
- Inspect the lint screen by lowering the return air grille (10) and removing the lint screen and frame (if fitted). Clean as required.
- Yearly mechanical cleaning of heat exchanger coil (4) and lint screen (e.g. vacuuming, brushing).
- Inspect the nozzles (2) for any deposition of dust. Clean if dust is present.

To gain access to the secondary heat exchanger coil and/or lint screen (if fitted)

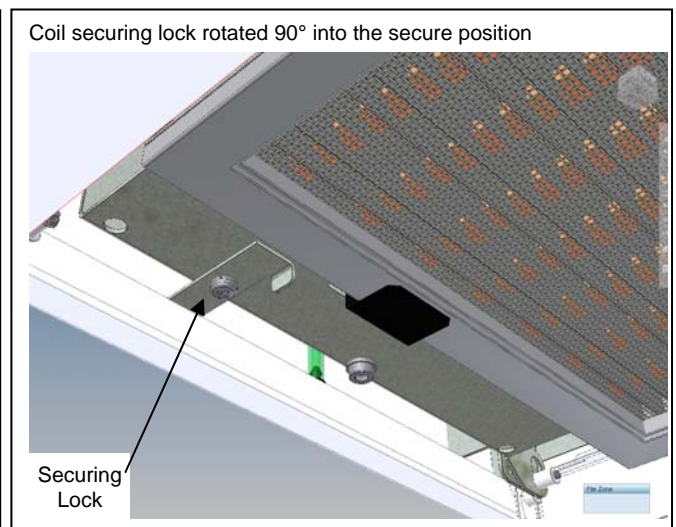
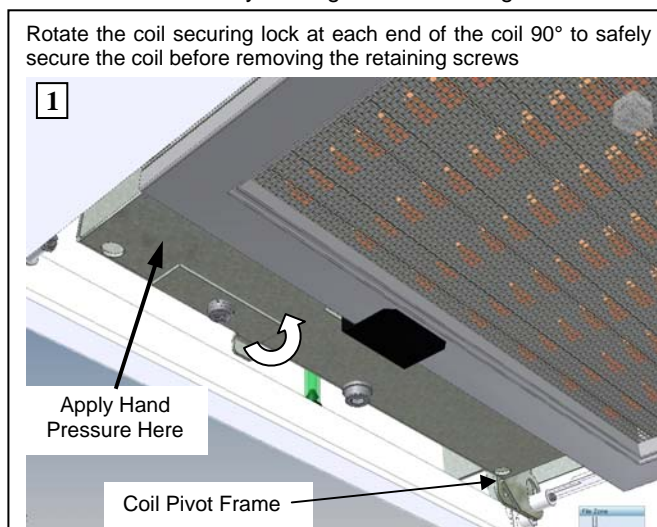


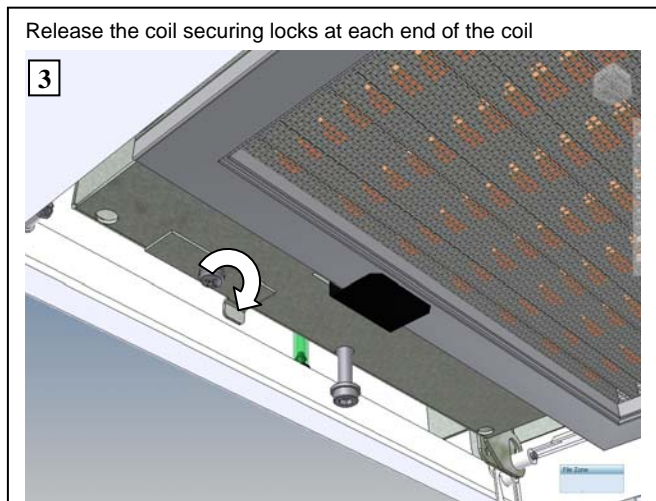
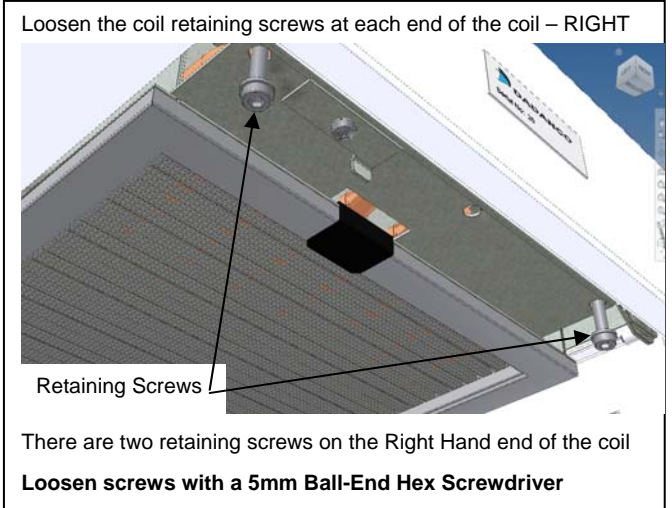
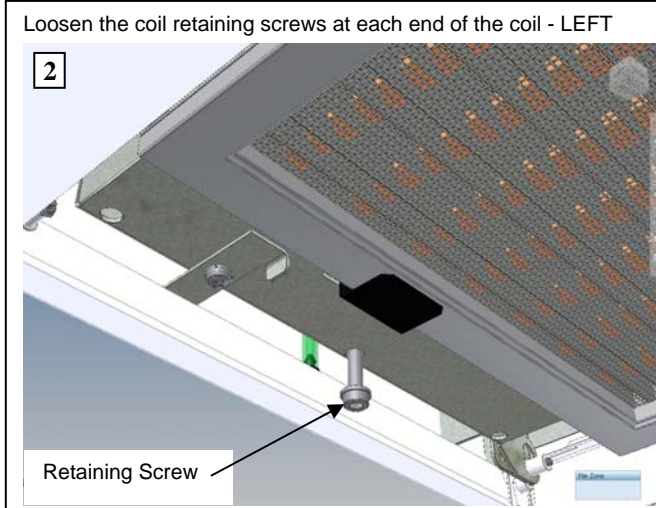
**CAUTION**

When applying hand pressure to the coil frame to operate the coil securing locks, apply pressure at the sheetmetal coil pivot end frames only.

Do not apply pressure to the coil finned surface or fin damage and cuts to the hand may result.

To lower the secondary cooling coil for cleaning access or removal





**To Lower the Cooling Coil**

Step 1 – Secure coil by rotating coil securing locks 90°

Step 2 – Loosen the three coil retaining screws

Step 3 – Release the coil securing locks at each end

Step 4 – Gently lower the coil into the 'Down' position

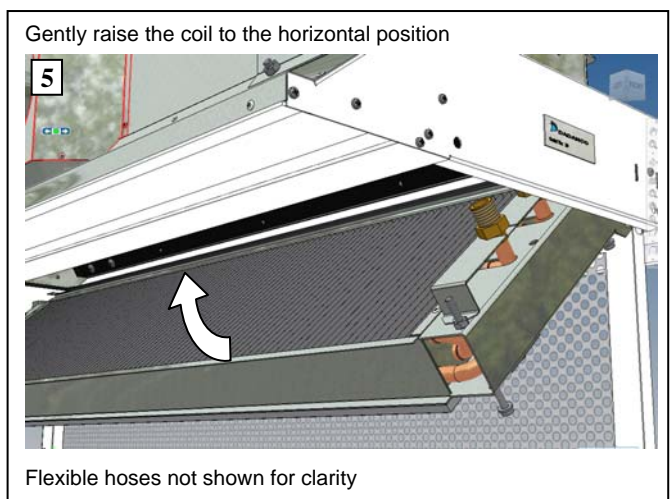
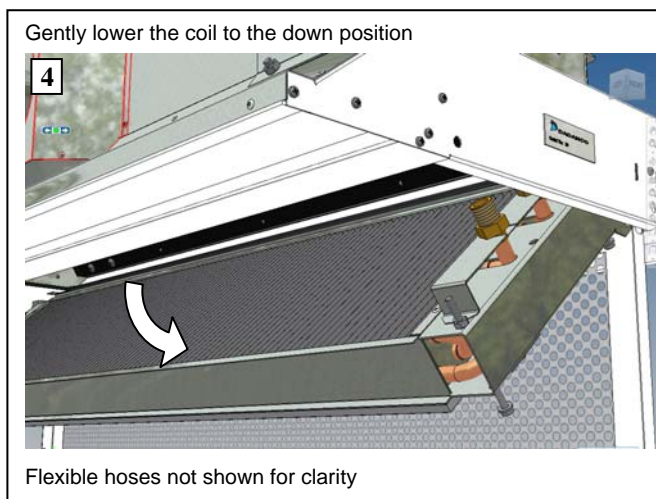
**To Raise the Cooling Coil**

Step 5 – Gently raise the coil into the horizontal position

Step 6 – Secure coil by rotating coil securing locks 90°

Step 7 – Tighten the three coil retaining screws

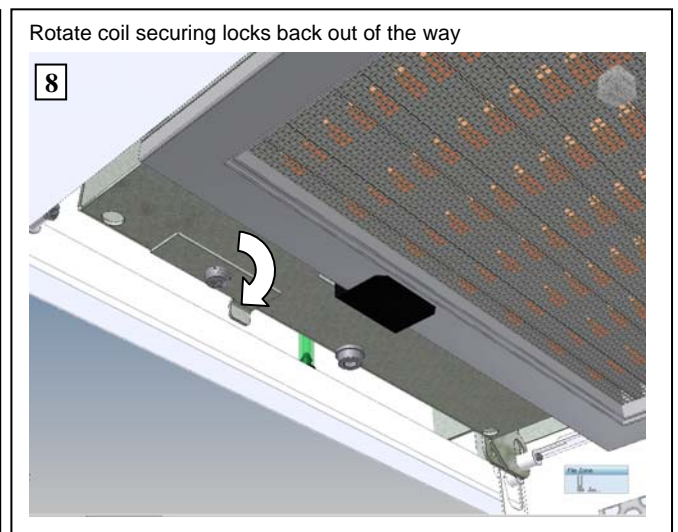
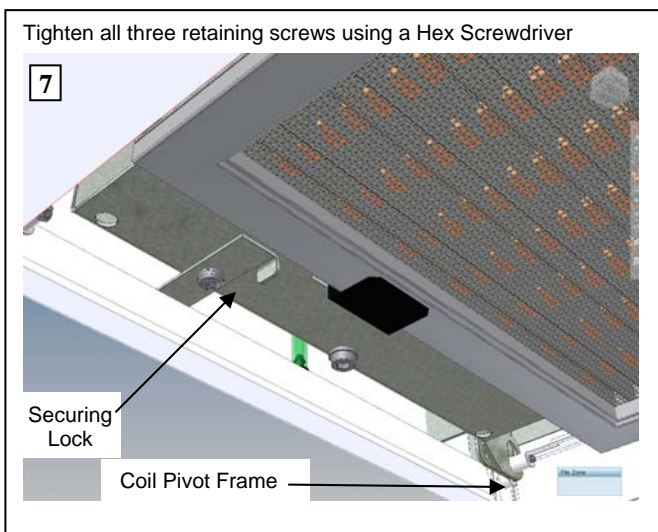
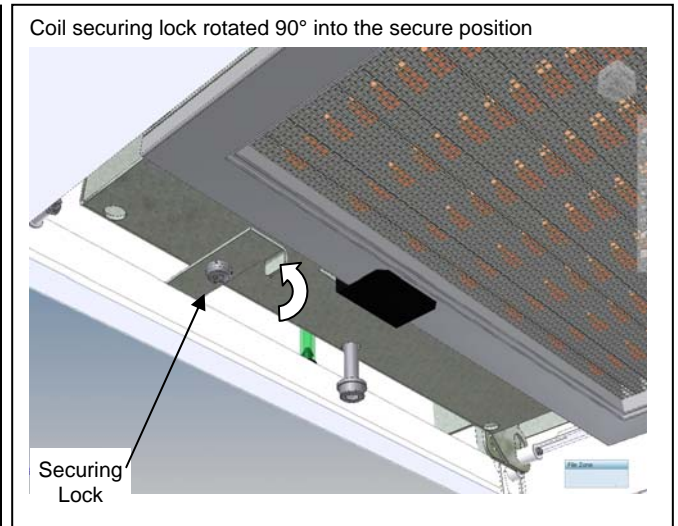
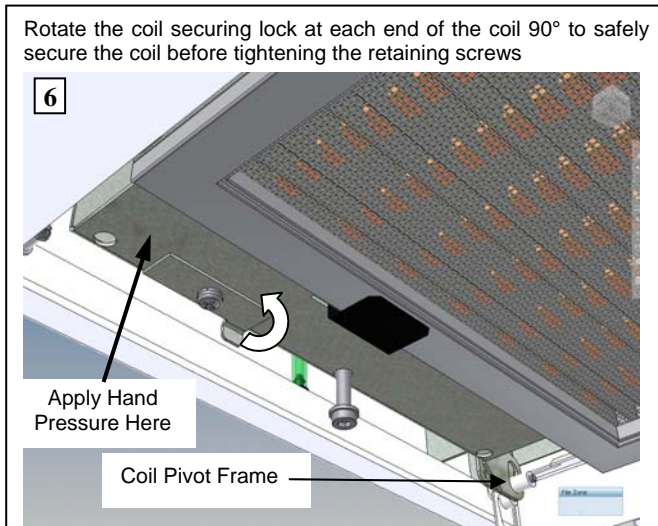
Step 8 – Rotate the coil securing locks back out of the way



**CAUTION:** Gently lower coil to the vertical position while supporting the coil weight. Damage to the coil finned surface and/or return air grille may result if the coil swings freely.

Do Not hold coil by the finned surface. Hold only by the galvanized sheetmetal coil frame.

**NOTE:** Flexible water hoses will travel through the hose penetration of the ACB40 unit as the coil is lowered and raised. Hoses are omitted from the image for clarity.



**NOTE:** Coil securing locks, if not rotated out of the way in Step 8, will interfere with the return air grille and may cause damage to the grille.

To remove the secondary heat exchanger coil (4) make sure that both water line isolation valves are closed and the water supply is turned off.

1. Swing the cooling coil into the down position as described above
2. Isolate water flow at the unit isolation valves on the secondary water circuit
3. Disconnect the water inlet / outlet flexible hoses to the ACB40-H unit cooling coil
4. Remove the coil fixing rivets at each end of the coil where the coil pivot frames attach to the coil end plates
5. Slide the coil (4) out of the unit, taking care not to bend or damage the water connection pipes or fittings
6. Reverse the procedure to reinstall the heat exchanger coil, taking care not to bend the water connections
7. Align the holes in the coil pivot frames to the mounting holes in the coil end plates and install new coil fixing rivets, checking to ensure the coil is firmly retained in the coil pivot frame.
8. Re-connect the coil water flexible hoses using new fiber washers
9. Raise the coil into position on the pivot frame and secure as described above
10. Raise the perforated metal return air grille into position as described above
11. Confirm the water flow control valve is at the design setting (Re-commission Secondary Water).
12. Confirm the primary air quantity to the specified value (Re-commission Primary Air Pressure).

DISCLAIMER: While every effort is made to ensure the details contained herein are kept up to date, in the interest of ongoing product development DADANCO reserves the right to alter the information without notice.